



**Savatech, d.o.o.**

## **INSTRUCTIONS FOR MANAGEMENT OF PROFILES**

### **EPDM PROFILES (Solid, Sponge, Co-Ex)**

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**Management of black EPDM profiles (products) must conform to industry standards. Particular attention should be paid to:**

### **Transport Handling**

Handle the packaging material with care. Do not damage, wet, perforate, etc. the packaging material. Products shall always be protected against moisture, dust, too high or low temperatures, direct sunlight etc. during transport.

Avoid contact with solvents, paint, grease, oil, wax, alkali, sealing or curing compounds and any other unknown material which could affect the packaging material or the products. The products must be kept in their original packaging during transport and until being fitted.

Damaged packaging material and / or products must be reported to Savatech within 5 working days after delivery.

Do not stack a higher number of packages than agreed on.

### **Proper storage, cleaning and maintenance in accordance with DIN 7716 standard**

Products must be stored indoors, in closed original packaging, kept in a cool, dry and ventilated space and must not be exposed to sunrays, draught, ozone, dust or other similar elements. Improper storage conditions alter physical properties of products. This is manifested in alteration of hardness, permanent deformation and surface damages leading to shortening the product lifetime.

Products that are transported at lower temperatures must be left at room temperature for an extended period of time to warm up before use.

Products must be assembled within 6 months as of delivery.

### **Preventing mechanical injuries and/or excessive loads**

When manipulating, cutting and/or assembling the products, care must be taken to avoid excessive loads. It is recommended to cut the products 2 % longer than the required length.

### **Cleaning the Products with non-aggressive cleaning agents**

Products must be cleaned with window cleaning solutions which are generally available on the market, including retail stores. Products must not be exposed to solvents such as gasoline, benzene, chlorine, carbohydrates. Exposure to such solvents irreparably damages the Products and renders them rigid and brittle.

### **Install black EPDM profiles only in dry painted window panels**

Coating with varnishes, resin, greases, etc. damages the products and renders them unusable. If additional sealing elements (such as adhesives and putty) are used, the supplier of such materials must verify such elements can safely be used with the products.